

Work Order ID 86914

86914

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July-09-12 11:02:20 AM

Item ID: D2232-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Basket Hinge
 Start Date: 7/09/12 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 8/10/12 Req'd Qty: 10.00 *10* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 12/07/10 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2232	Rev C								

100 FLOW WATER JET 0.00
 100
 Waterjet Memo 0.00
 FLOW CNC Waterjet 1-Cut as per Dwg D2232 Dwg Rev: C Prog Rev: C 2-
 304.125 Deburr if necessary
11 0 Jm 12-7-12

110 QC2- Inspect parts off machine FAI/FAIB 0.00
 110
 QC Memo 0.00
 Quality Control
11 0 Jm 12-7-12

120 QC8- Inspect parts - second check 0.00
 120
 QC Memo 0.00
 Quality Control
16 12/07/10 (711)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Picklist Print

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Page 1

Work Order ID: 86914

Parent Item: D2232-3

Parent Item Name: Basket Hinge

Start Date: 7/09/12

Required Date: 8/10/12

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP B01.06.07Now laser cutEC
IPP Rev:C Now on Waterjet 06-10-26 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date issued	Status
M304S11GA 304/316 0.125 Sheet		Purchased	No			100	sf	45.0260	0.0694	0.730526			

Jm 12-7-12

Location	Loc Qty	Loc Code
MAT020	45.026	
121380	23.9	
121780	21.126	

121780

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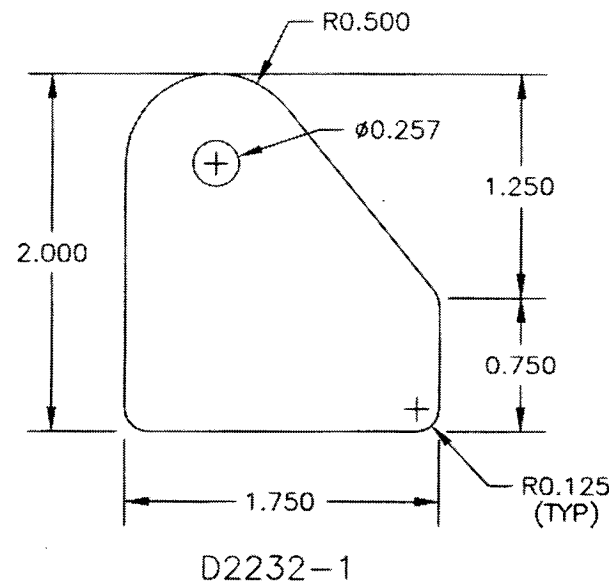
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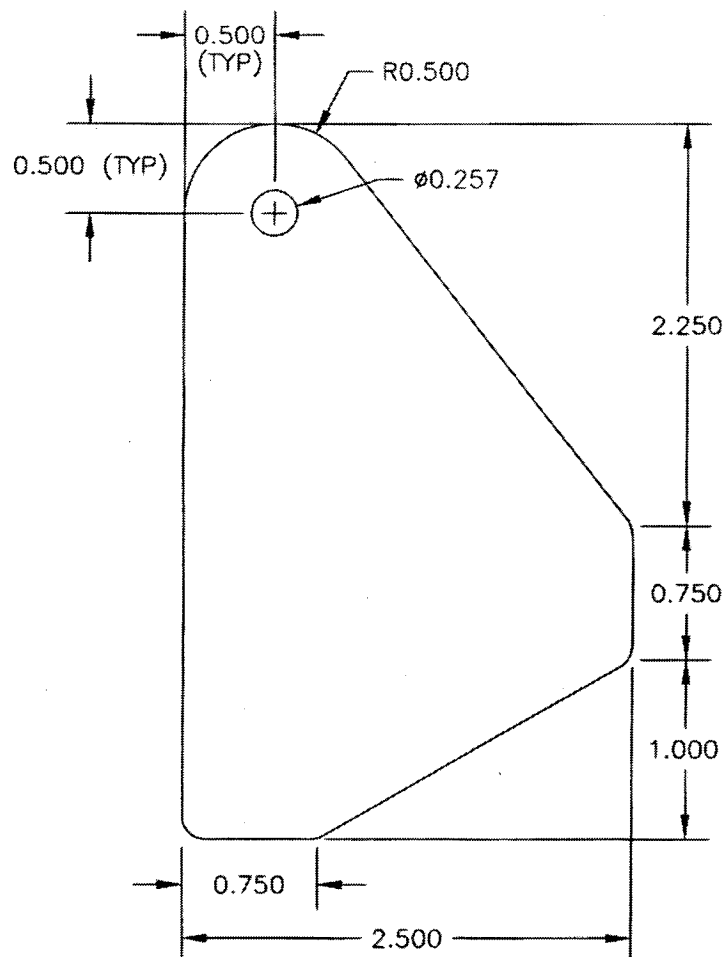


RELEASED
98.05.05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	REV. C	
DATE 98.04.28		D2232	SHEET 1 OF 2	
		TITLE	SCALE	
		BASKET HINGE	1:1	
A	94.05.12	NEW ISSUE		
B	96.01.02	ADDED -5 AND -7		
C	98.04.28	0.125 THICK WAS 0.063		



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 86914 MJS
12/07/10



MATERIAL: AISI 304/316 SS 0.125 THICK

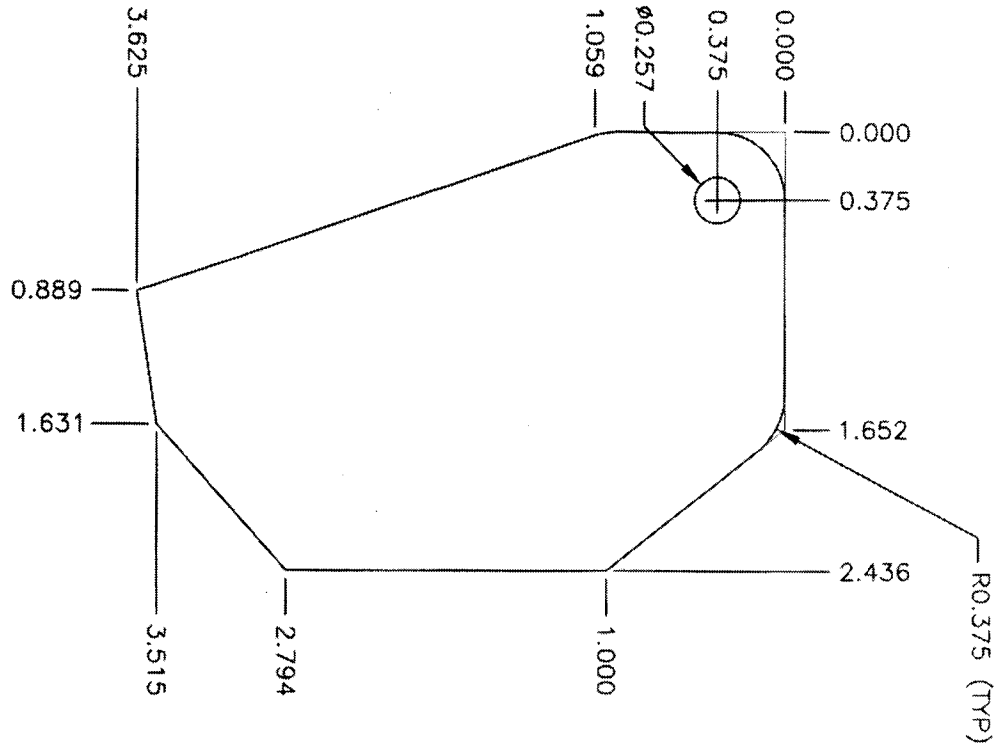
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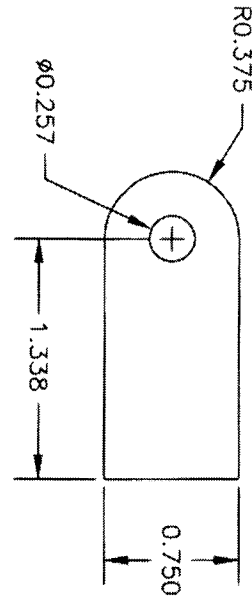
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NOTE: Date & initial all entries



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK



D2232-7

RELEASED 98.05.05 KE

DART



269.14

DESIGN	CHECKED	DATE	98.04.28
DRAWN BY	APPROVED	TITLE	BASKET HINGE
DART AEROSPACE LTD	D2232	SCALE	1:1
HAWKESBURY, ONTARIO, CANADA	REV. C	SHEET 2 OF 2	

W/O:		WORK ORDER CHANGES					
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